

## PAS110 2014 Certificate of Analysis

**Client:** MARK BARLOW  
**(N435)** SWANCOTE ENERGY  
BRIDGNORTH  
SHROPSHIRE  
WV15 5HB

**Originator:** SWANCOTE  
SEPARATED LIQUOR

**Lab ID:** 69476 - 136766  
**Sample ID:** SL 26/04/23  
**Sample Type:** Separated Liquor

**Certification Code:** SWA-SWA-SL  
**BCS Number:** BCS0314C52  
**Plant / Site Name:** Swancote

**Date Received:** 27/04/2023  
**Date Reported:** 09/05/2023  
**Date Sampled:** 26/04/2023

**Order No:** 96040

### Potentially Toxic Elements in WD / SL / SF, on a fresh weight basis

| Parameter     | Units | Result | Upper Limit  | Pass | Method of Test                      |
|---------------|-------|--------|--------------|------|-------------------------------------|
| Cadmium (Cd)  | mg/kg | 0.01   | 0.84 mg / kg | Y    | BS EN 15587 (soluble in aqua regia) |
| Chromium (Cr) | mg/kg | 0.36   | 56 mg / kg   | Y    | BS EN 15587 (soluble in aqua regia) |
| Copper (Cu)   | mg/kg | 2.15   | 112 mg / kg  | Y    | BS EN 15587 (soluble in aqua regia) |
| Lead (Pb)     | mg/kg | <0.5   | 112 mg / kg  | Y    | BS EN 15587 (soluble in aqua regia) |
| Mercury (Hg)  | mg/kg | <0.05  | 0.56 mg / kg | Y    | BS EN 15587 (soluble in aqua regia) |
| Nickel (Ni)   | mg/kg | 1.08   | 28 mg / kg   | Y    | BS EN 15587 (soluble in aqua regia) |
| Zinc          | mg/kg | 10.6   | 224 mg / kg  | Y    | BS EN 15587 (soluble in aqua regia) |

### Stability of WD / SL / SF on a fresh weight basis

| Parameter            | Units        | Result | Upper Limit | Pass | Method of Test |
|----------------------|--------------|--------|-------------|------|----------------|
| Volatile Fatty Acids | g COD / g VS | N/A    | 0.774 g VS  |      | Chromatography |

VFAs expressed as COD equivalent. Used as a pre-screening method: high VFA concentration indicates high potential biodegradability.

Samples with VFA concentrations above 0.774 g COD / g VS are expected to fail on RBP.

Test is valid as no spikes or inconsistencies were observed, the plots were smooth for all replicates.

All quality control criteria have been met.

\* The digestate RBP is allowed to be negative only during the first 5 days of the test.

\*\* The reference material RBP is allowed to be negative only during the first 5 days of the test. The 28-day RBP of the reference material should exceed 0.5 l/g VS

\*\*\* The inoculum control should produce a measurable volume of biogas over the 28 day period.

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### Physical contaminants in WD / SL / SF on a fresh weight basis

| Parameter        | Units  | Result | Upper Limit           | Pass | Method of Test  |
|------------------|--------|--------|-----------------------|------|-----------------|
| Plastics > 2mm   | kg / t | Zero   |                       |      | NRM-SOP-JAS-497 |
| Glass > 2mm      | kg / t | Zero   |                       |      | NRM-SOP-JAS-497 |
| Metals > 2mm     | kg / t | Zero   |                       |      | NRM-SOP-JAS-497 |
| Other > 2mm      | kg / t | Zero   |                       |      | NRM-SOP-JAS-497 |
| Total > 2mm      | kg / t | Zero   | 0.25 kg / t           | Y*   | NRM-SOP-JAS-497 |
| of which Sharps: | kg / t | Zero   | Zero in sample tested | Y    | NRM-SOP-JAS-497 |
| Stones > 5mm     | kg / t | Zero   | 22.4 kg / t           |      | NRM-SOP-JAS-497 |

Zero - No visible contaminants were found in the sample as submitted

\* The upper limit for plastics in Scotland is more stringent than the PAS 110 limit. Please refer to the Scottish Environment Protection Agency's (SEPA's) regulatory position statement WST-PS-016, version 5, issued February 2017

**Released by:** *Daniel Petty*

**Date:** 09/05/2023

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### Characteristics of WD / SL / SF for declaration, without limit values, that influence application rates

(Results on an 'as received' basis)

| Parameter                                | Units | Result | M * | Amount per fresh tonne or m <sup>3</sup> | Amount applied at an equivalent total Nitrogen application of 250 kg N/ha | Units                            |
|--|-------|--------|-----|--|---|----------------------------------|
| pH                                       |       | 8.4    | 1   |  |   |                                  |
| Oven Dry Matter                          | % m/m | 5.20   | 2   | 52.00                                    | 1940  | Kg DM                            |
| Loss On Ignition                         | % m/m | 3.21   | 3   | 32.10                                    | 1198  | Kg OM                            |
| Total Kjeldahl Nitrogen (N)              | % m/m | 0.67   | 4   | 6.70                                     | 250   | Kg N                             |
| Ammoniacal Nitrogen (NH <sub>4</sub> -N) | mg/kg | 4476   | 5   | 4.48                                     | 167.00  | Kg NH <sub>4</sub> -N            |
| Total Phosphorus (P)                     | mg/kg | 740    | 6   | 1.69                                     | 63.23   | Kg P <sub>2</sub> O <sub>5</sub> |
| Total Potassium (K)                      | mg/kg | 2299   | 6   | 2.76                                     | 102.93  | Kg K <sub>2</sub> O              |
| Total Magnesium (Mg)                     | mg/kg | 149    | 6   | 0.25                                     | 9.23  | Kg MgO                           |
| Total Sulphur (S)                        | mg/kg | 489    | 6   | 1.22                                     | 45.61   | Kg SO <sub>3</sub>               |
| Equivalent field application rate        |       | —      |     | 1.00                                     | 37.31   | tonnes or m <sup>2</sup> / ha    |

#### \* Method of Test

1 BS EN 13037

3 BS EN 15169

5 Sciantec SOP S1162 (Kjeldahl)

2 BS EN 14346

4 BS EN 13654-1 (Kjeldahl)

6 BS EN 15587 (soluble in aqua regia)



## Additional Analysis

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### Parameter on a Fresh basis.

| Parameter   | Units | Result |
|---|-------|--------|
| Total Molybdenum (Mo)                                   | mg/kg | 0.27   |
| Total Sodium (Na)                                       | mg/kg | 3705   |
| Chloride  | mg/kg | 7020   |
| Fluoride [100:1 H <sub>2</sub> SO <sub>4</sub> Soluble] | mg/kg | <10    |
| Total Arsenic (As)                                      | mg/kg | <0.5   |
| Total Selenium (Se)                                     | mg/kg | 0.23   |
| Water Soluble Sodium                                    | mg/kg | 740    |

**Released by:**

*Daniel Petty*

**Date:** 09/05/2023

## How does your sample analysis compare with the 'standard' figures for organic manures?

| <b>Farmyard Manure</b> | Dry Matter<br>(% DM) | Total Nitrogen<br>(Kg N/t) | Total Phosphate<br>(Kg P2O5/t) | Total Potash<br>(Kg K2O/t) | Total Sulphur<br>(Kg SO3/t) | Total Magnesium<br>(Kg MgO/t) |
|------------------------|----------------------|----------------------------|--------------------------------|----------------------------|-----------------------------|-------------------------------|
| Cattle FYM             | 25                   | 6.0                        | 3.2                            | 9.4                        | 2.4                         | 1.8                           |
| Pig FYM                | 25                   | 7.0                        | 6.0                            | 8.0                        | 3.4                         | 1.8                           |
| Sheep FYM              | 25                   | 7.0                        | 3.2                            | 8.0                        | 4.0                         | 2.8                           |
| Duck FYM               | 25                   | 6.5                        | 5.5                            | 7.5                        | 2.6                         | 2.4                           |
| Horse FYM              | 25                   | 5.0                        | 5.0                            | 6.0                        | 1.6                         | 1.5                           |
| Goat FYM               | 40                   | 9.5                        | 4.5                            | 12.0                       | 2.8                         | 1.8                           |

Notes: The 'standard' phosphate & potash availability figures to the next crop grown from Defra's Fertiliser Manual are 60% & 90% respectively.

| <b>Poultry Manure</b> | Dry Matter<br>(% DM) | Total Nitrogen<br>(Kg N/t) | Total Phosphate<br>(Kg P2O5/t) | Total Potash<br>(Kg K2O/t) | Total Sulphur<br>(Kg SO3/t) | Total Magnesium<br>(Kg MgO/t) |
|-----------------------|----------------------|----------------------------|--------------------------------|----------------------------|-----------------------------|-------------------------------|
|                       | 20                   | 9.4                        | 8.0                            | 8.5                        | 3.0                         | 2.7                           |
|                       | 40                   | 19.0                       | 12.0                           | 15.0                       | 5.6                         | 4.3                           |
|                       | 60                   | 28.0                       | 17.0                           | 21.0                       | 8.2                         | 5.9                           |
|                       | 80                   | 37.0                       | 21.0                           | 27.0                       | 11.0                        | 7.5                           |

Notes: The 'standard' phosphate & potash availability figures to the next crop grown from Defra's Fertiliser Manual are 60% & 90% respectively.

| <b>Cattle &amp; Pig Slurries</b> | Dry Matter<br>(% DM) | Total Nitrogen<br>(Kg N/m3) | Total Phosphate<br>(Kg P2O5/m3) | Total Potash<br>(Kg K2O/m3) | Total Sulphur<br>(Kg SO3/m3) | Total Magnesium<br>(Kg MgO/m3) |
|----------------------------------|----------------------|-----------------------------|---------------------------------|-----------------------------|------------------------------|--------------------------------|
| Cattle slurry                    | 6.0                  | 2.6                         | 1.2                             | 2.5                         | 0.7                          | 0.6                            |
| Dirty water (from cattle)        | 0.5                  | 0.5                         | 0.1                             | 1.0                         | 0.1                          | 0.1                            |
| Separated cattle slurries        |                      |                             |                                 |                             |                              |                                |
| - strainer box liquid            | 1.5                  | 1.5                         | 0.3                             | 1.5                         | ND                           | ND                             |
| - weeping wall liquid            | 3.0                  | 2.0                         | 0.5                             | 2.3                         | ND                           | ND                             |
| - mechanically separated liquid  | 4.0                  | 3.0                         | 1.2                             | 2.8                         | ND                           | ND                             |
| - solid portion after separation | 20.0                 | 4.0                         | 2.0                             | 3.3                         | ND                           | ND                             |
| Pig slurry                       | 4.0                  | 3.6                         | 1.5                             | 2.2                         | 0.7                          | 0.7                            |
| Separated pig slurry - liquid    | 3.0                  | 3.6                         | 1.1                             | 2.0                         | ND                           | ND                             |
| Separated pig slurry - solid     | 20.0                 | 5.0                         | 3.7                             | 2.0                         | ND                           | ND                             |

Notes: ND = no data.

The 'standard' phosphate & potash availability figures to the next crop grown from Defra's Fertiliser Manual are 50% & 90% respectively (50% & 100% for dirty water).

| <b>Biosolids</b> | Dry Matter<br>(% DM) | Total Nitrogen<br>(Kg N/t) | Total Phosphate<br>(Kg P2O5/t) | Total Potash<br>(Kg K2O/t) | Total Sulphur<br>(Kg SO3/t) | Total Magnesium<br>(Kg MgO/t) |
|------------------|----------------------|----------------------------|--------------------------------|----------------------------|-----------------------------|-------------------------------|
| Digested cake    | 25                   | 11.0                       | 11.0                           | 0.6                        | 8.2                         | 1.6                           |
| Thermally dried  | 95                   | 40.0                       | 55.0                           | 2.0                        | 23.0                        | 6.0                           |
| Lime stabilised  | 25                   | 8.5                        | 7.0                            | 0.8                        | 7.4                         | 2.4                           |
| Composted        | 40                   | 11.0                       | 10.0                           | 3.0                        | 6.1                         | 2.0                           |

Notes: The 'standard' phosphate & potash availability figures to the next crop grown from Defra's Fertiliser Manual are 50% & 90% respectively.

| <b>Other Organic Manures</b>    | Dry Matter<br>(% DM) | Total Nitrogen<br>(Kg N/t) | Total Phosphate<br>(Kg P2O5/t) | Total Potash<br>(Kg K2O/t) | Total Sulphur<br>(Kg SO3/t) | Total Magnesium<br>(Kg MgO/t) |
|---------------------------------|----------------------|----------------------------|--------------------------------|----------------------------|-----------------------------|-------------------------------|
| <b>Composts</b>                 |                      |                            |                                |                            |                             |                               |
| Green compost                   | 60                   | 7.5                        | 3.0                            | 6.8                        | 3.4                         | 3.4                           |
| Green/food compost              | 60                   | 11.0                       | 4.9                            | 8.0                        | 5.1                         | 3.4                           |
| Mushroom compost                | 35                   | 6.0                        | 5.0                            | 9.0                        | ND                          | ND                            |
| <b>Digestates</b>               |                      |                            |                                |                            |                             |                               |
| Food-based whole                | 4.1                  | 4.8                        | 1.1                            | 2.4                        | 0.7                         | 0.2                           |
| Food-based separated liquor     | 3.8                  | 4.5                        | 1.0                            | 2.8                        | 1.0                         | 0.2                           |
| Food-based separated fibre      | 27.0                 | 8.9                        | 10.2                           | 3.0                        | 4.0                         | 2.2                           |
| Farm-sourced whole              | 5.5                  | 3.6                        | 1.7                            | 4.0                        | 0.8                         | 0.6                           |
| Farm-sourced separated liquor   | 3.0                  | 1.9                        | 0.6                            | 2.5                        | <0.1                        | 0.4                           |
| Farm-sourced separated fibre    | 24.0                 | 5.6                        | 4.7                            | 6.0                        | 1.2                         | 1.8                           |
| <b>Paper Crumble</b>            |                      |                            |                                |                            |                             |                               |
| Chemically / physically treated | 40                   | 2.0                        | 0.4                            | 0.2                        | 0.6                         | 1.4                           |
| Biologically treated            | 30                   | 7.5                        | 3.8                            | 0.4                        | 2.4                         | 1.0                           |
| <b>Water Treatment Cake</b>     |                      |                            |                                |                            |                             |                               |
| Water treatment cake            | 25                   | 2.4                        | 3.4                            | 0.4                        | 5.5                         | 0.8                           |
| <b>Food industry 'wastes'</b>   |                      |                            |                                |                            |                             |                               |
| Dairy waste                     | 4                    | 1.0                        | 0.8                            | 0.2                        | ND                          | ND                            |
| Soft drinks waste               | 4                    | 0.3                        | 0.2                            | Trace                      | ND                          | ND                            |
| Brewing waste                   | 7                    | 2.0                        | 0.8                            | 0.2                        | ND                          | ND                            |
| General food waste              | 5                    | 1.6                        | 0.7                            | 0.2                        | ND                          | ND                            |

Notes: ND = no data.

The 'standard' figures for the above organic manures have been taken from Defra's Fertiliser Manual 2017 (RB209) 9<sup>th</sup> edition and the corresponding PLANET version 3 software. Further information on fertiliser recommendations for organic manures can be obtained from the Fertiliser Manual or from a FACTS qualified adviser.